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## Project Profile

- **Topic Area:** Grid Resilience & Reliability | **Vertical:** Safety & Reliability
- **Strategic Pathway:** Optimize
- **Project start and finish:** FY24-FY26

## Problem Statement

- Current battery models are based on uniform, factory-new cells tested under simplified conditions which fail to predict the behavior of mixed-history, unevenly degraded, or second-life battery packs under real grid duty cycles
- This leads to over-engineering, underutilization, premature retirement, and uncertain safety margins
- New qualification methods are needed to enable reliable deployment of second-life batteries for grid storage

## Approach

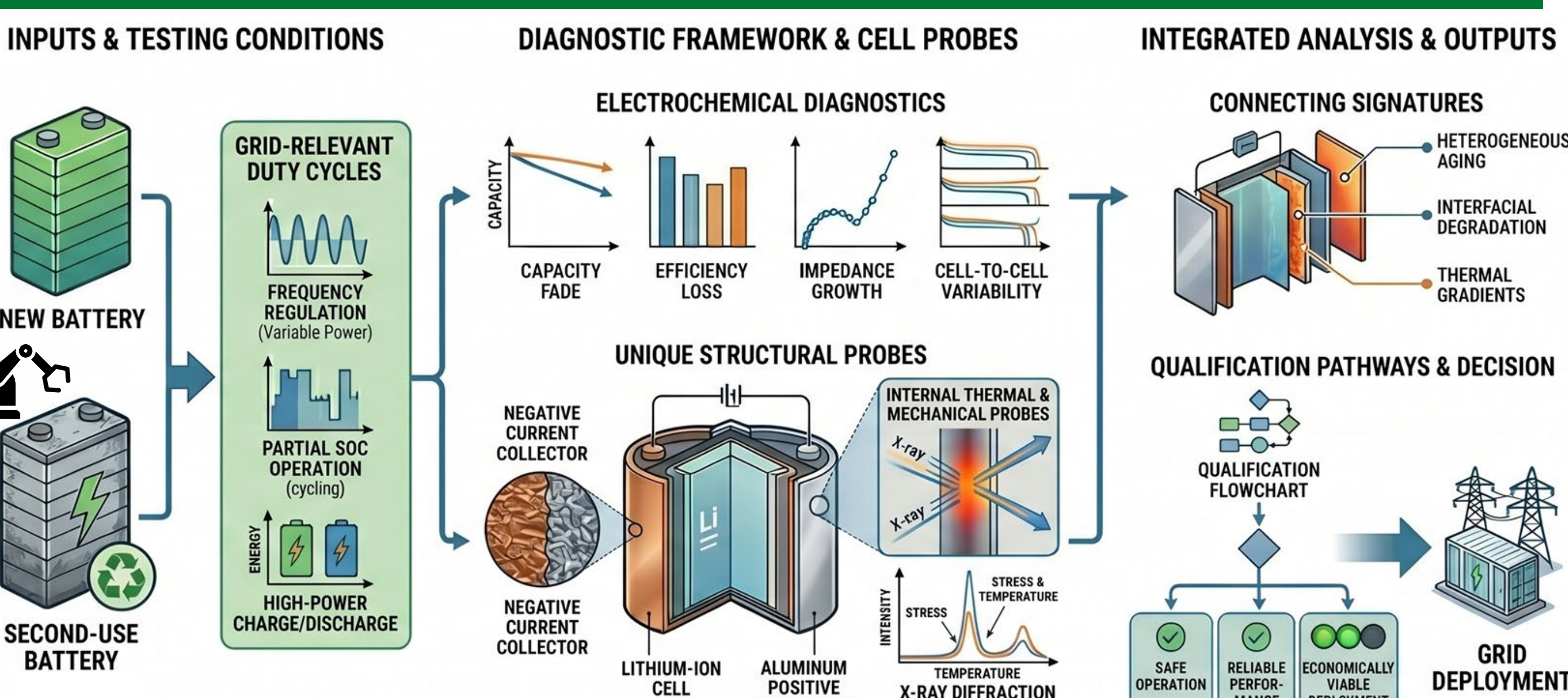


Fig. 1. Schematic diagram showing the technical approach for this project

- Developing robotic disassembly, sorting, and diagnostic workflows to safely identify reusable cells and modules from end-of-life packs.
- Combining electrochemical diagnostics with advanced operando characterization to track thermal gradients, heterogeneous aging, interfacial degradation, and cell imbalance under realistic grid duty cycles.
- Leveraging ORNL GRID-C capabilities to build from cell- and module-level qualification toward grid systems hardware validation for second-use battery deployment.

## Study 1: Elucidating inhomogeneous electrochemical and structural response: Implications to thermal behavior

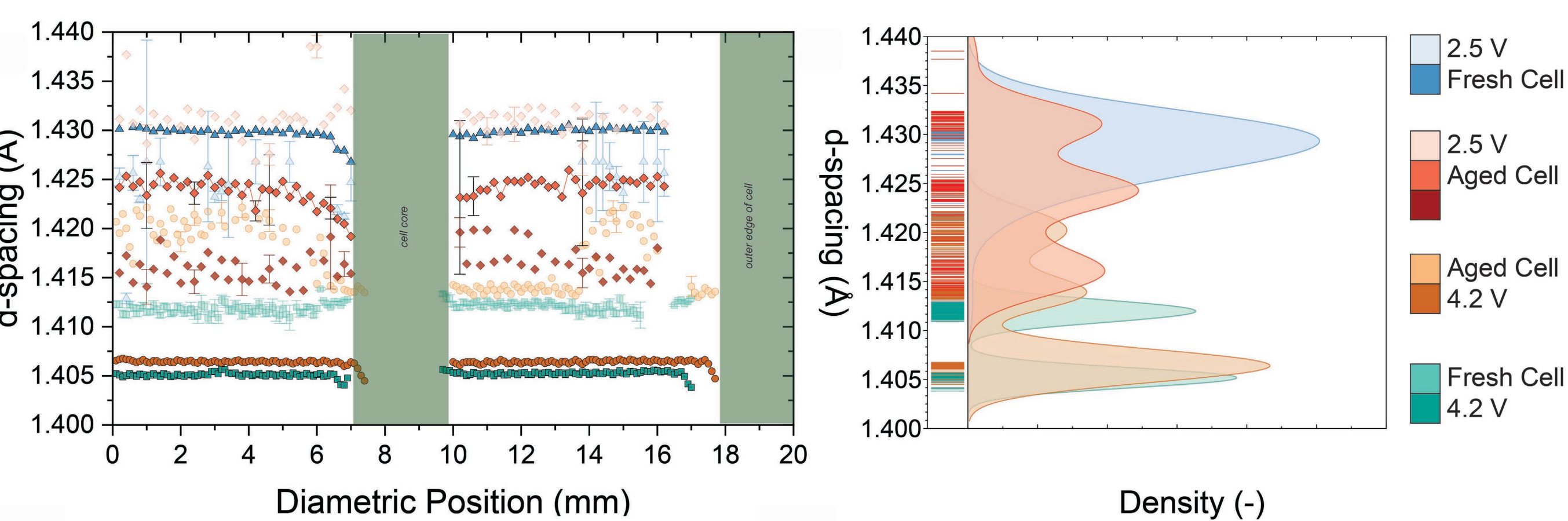
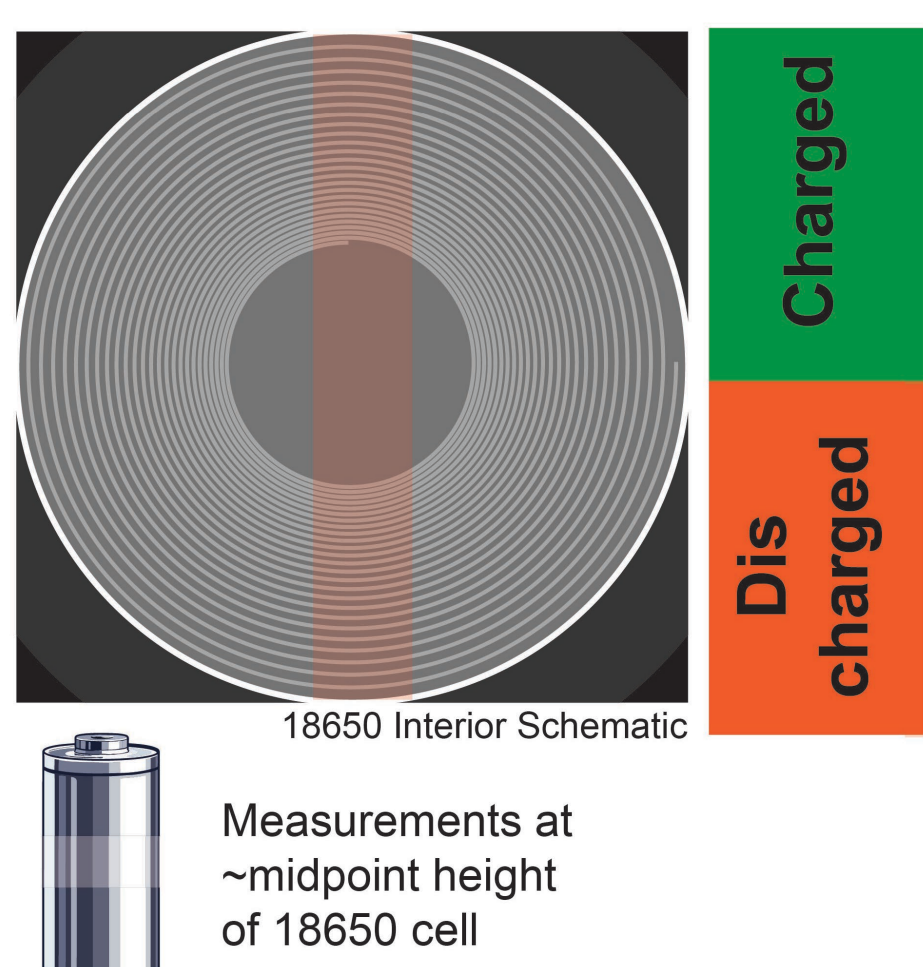


Fig. 2. (113) peak position in fresh and aged cell measured at charged and discharged states. In the aged cell, some cathode regions show d-spacing values like the charged state, even after full discharge.

- Likely causes include electrically isolated regions or transport-limited domains
- These trapped delithiated domains may create thermally distinct regions within the electrode
- As a result, aged cells may retain higher-risk thermal behavior even when the cell appears discharged by voltage measurements



**Chemistry:** Fresh NCA / Graphite+Si  
**Configuration:** Cylindrical Cell  
**Individual Cell Capacity:** 3.4 Ah

## Study 2: Qualification of Second-Life Cells and Module Build Considerations<sup>2,3</sup>

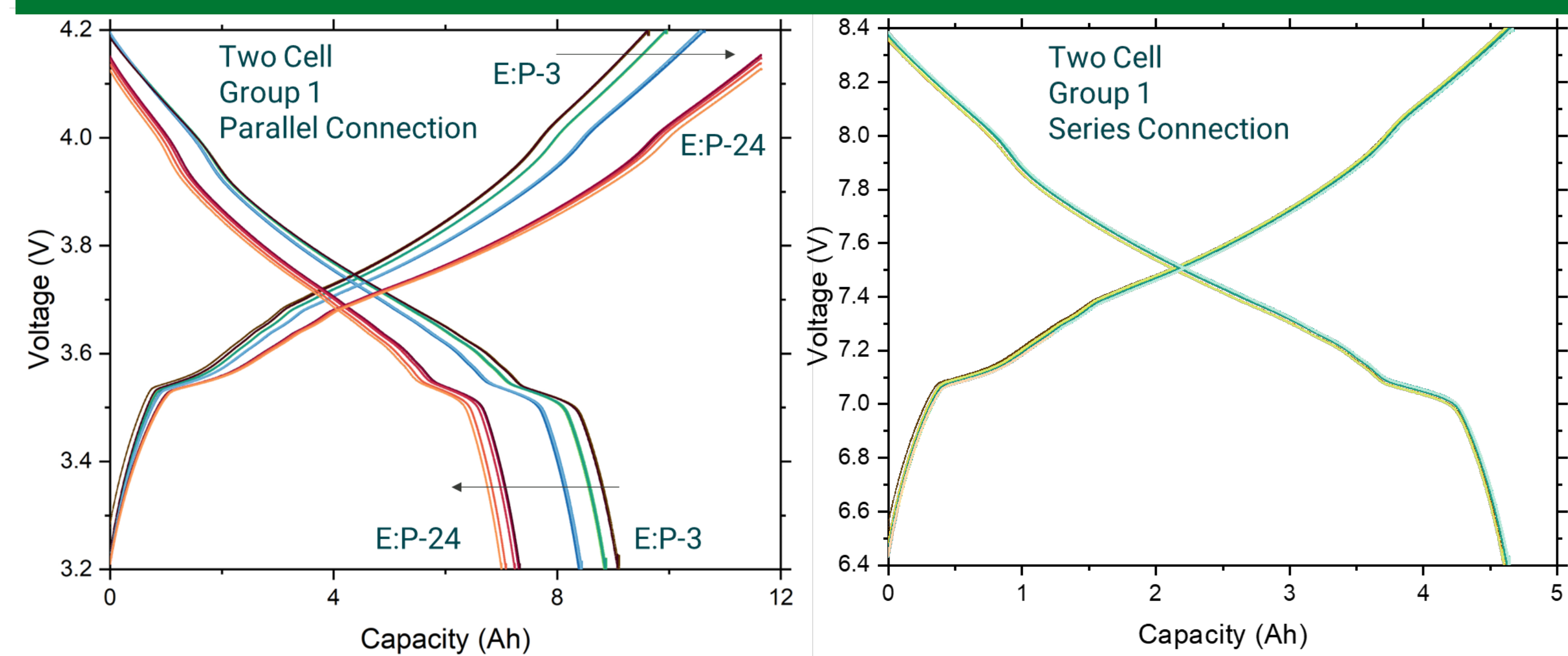


Fig. 3. Experimental evaluation of two-cell stacks built in parallel and series configuration. **Parallel configuration of aged cells introduces internal current loops potentially arising from anode slippage which is absent in serial configurations.**

- Pack configurations for “second-life” systems will need to be carefully tuned to account for nuanced electrochemical variations

**Chemistry:** Second-Use NMC/Graphite  
**Configuration:** Prismatic  
**Individual Cell Capacity:** 5 Ah

## Ongoing Work

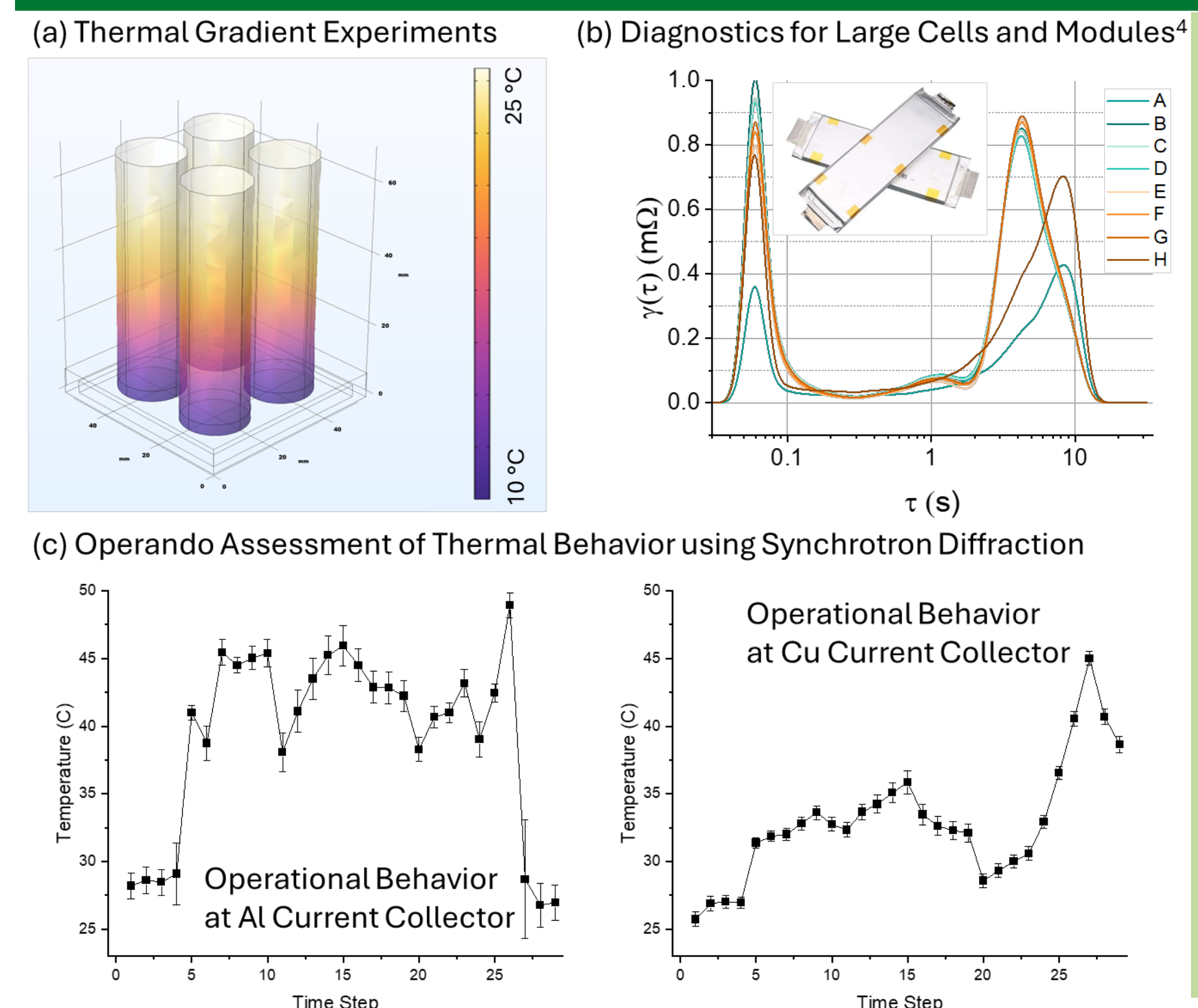


Fig. 4. (a) Simulated thermal gradient of a bottom cooled cylindrical cell configuration. This work is informed by EDF Power Solutions North America. (b) Distribution of relaxation time results of a set of second-life cells for qualification. (c) Preliminary data analysis from operando diffraction data-sets from commercial cells probing thermal behavior. **Experimental campaigns and data analysis are actively ongoing for these aspects.**

## Conclusions, Impact, and Future Directions

- Second-use/EOL cells can remain useful, but performance depends on aging history, variability, and module configuration.
- Aged cells show heterogeneous domains that may remain locally delithiated even when the cell appears discharged, affecting safety and reliability.
- Assess real-life scenarios (thermal gradients, grid loads) for new and second-life battery systems using the coupled electrochemical diagnostics and advanced characterization approach to deliver data-driven insights

## Acknowledgements

Rachel Carter, Patrick West, Jun-Sang Park.  
This material is based upon work supported by the U.S. Department of Energy, Office of Electricity (OE), Energy Storage Division. This research was supported by funding from the Office of Naval Research's Code 33. This research was performed on APS beam time award(s) (DOI: <https://doi.org/10.46936/APS-188668/60013227>) from the Advanced Photon Source, a U.S. Department of Energy (DOE) Office of Science user facility operated for the DOE Office of Science by Argonne National Laboratory under Contract No. DE-AC02-06CH11357.

## References

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