



DEVELOPMENT OF A STABLE, HIGHLY WATER-SOLUBLE BI-REDOX MOLECULE FOR AQUEOUS FLOW BATTERIES

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PROJECT PROFILE

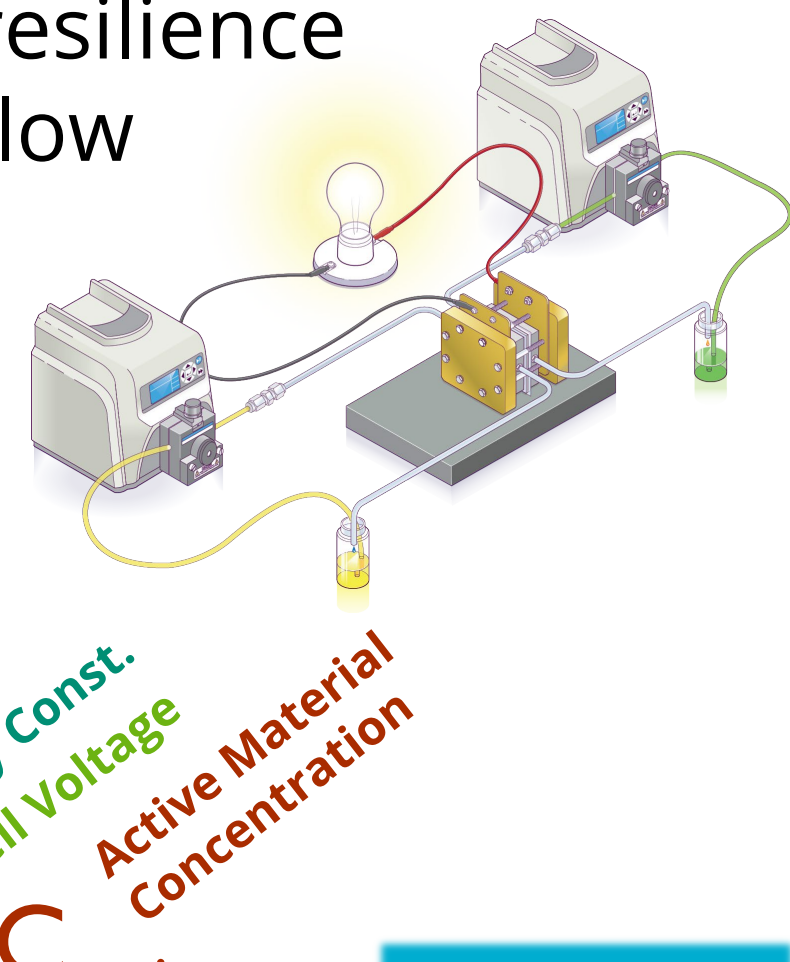
Topic: Flow Batteries | Vertical: Materials and Systems Innovation

Strategic Pathway: Optimize & Grow

Project start and finish: FY25-FY27

PROBLEM

- Flow batteries offer a pathway to grid resilience
- Vanadium is the standard in aqueous flow batteries
- V is expensive with few domestic sources
- Development of **earth-abundant** active materials with **high energy density** and molecular stability is critical to lower consumer cost.



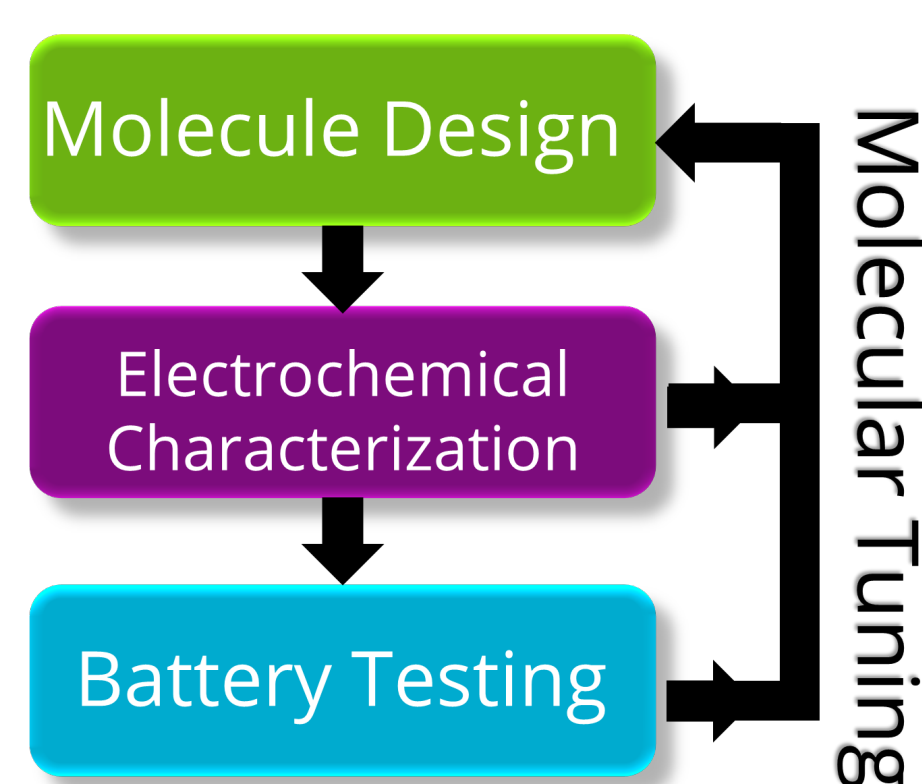
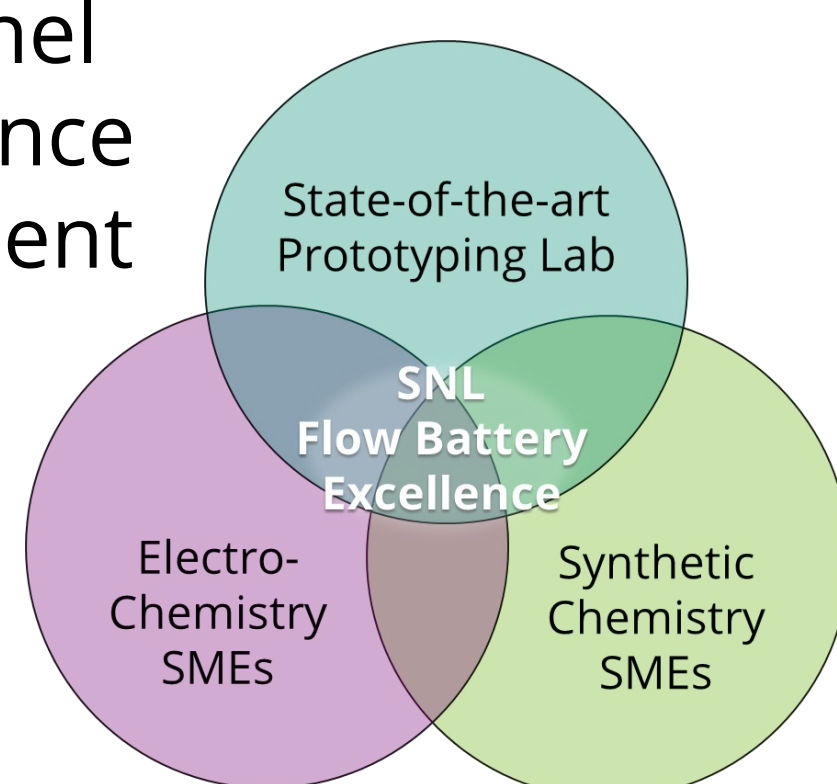
$$\text{Energy Density (ED)}_{\text{RFB}} = \frac{1}{2} n F V_{\text{cell}} C_{\text{active}}$$

$$\text{ED}_{\text{Theoretical, SNL BRM}} = \frac{1}{2} (1) (26.8) (1.04) (2) = 27.8 \text{ Wh/L}$$

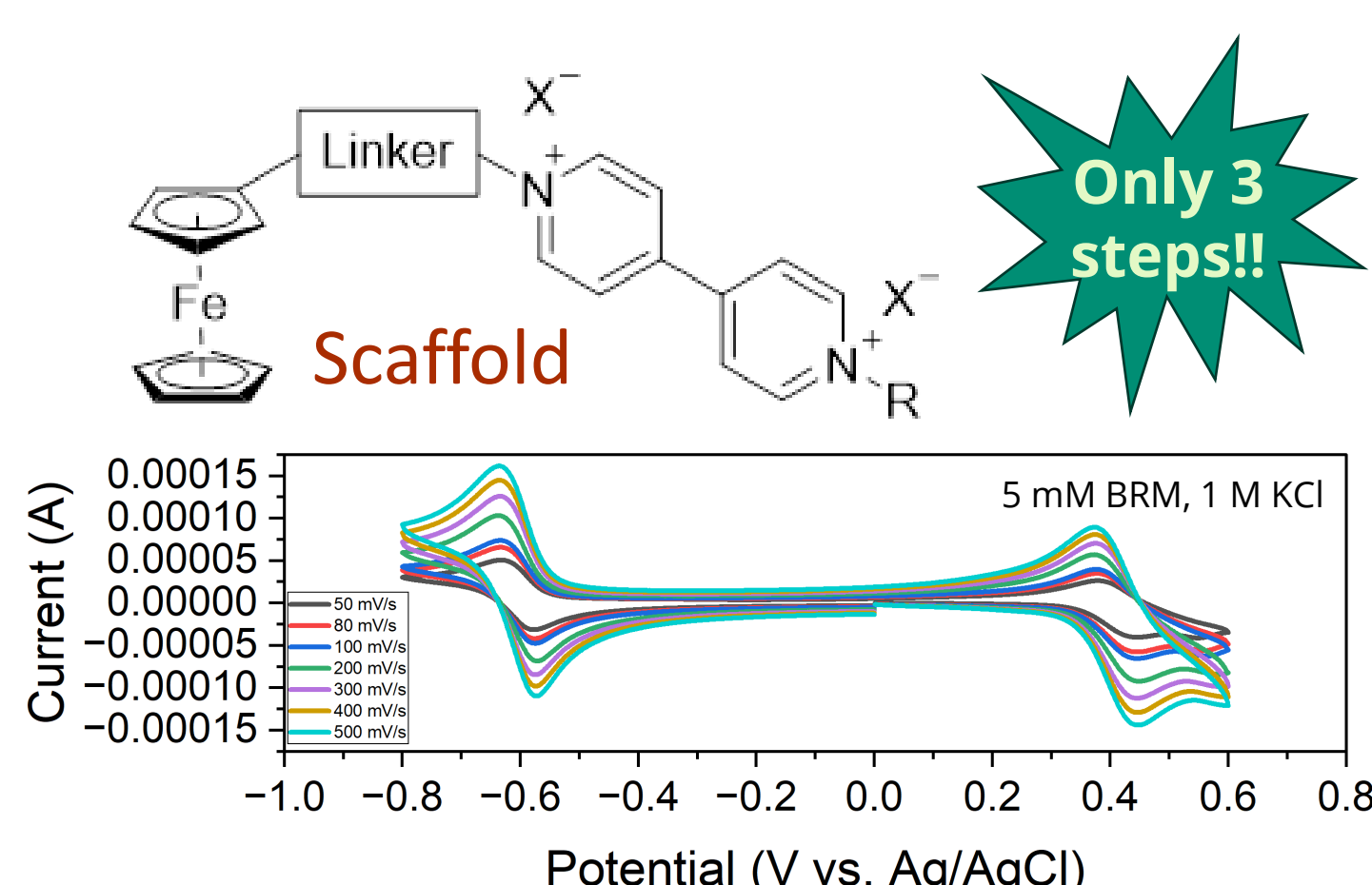
ED_{Vanadium} ≈ 20-35 Wh/L

APPROACH

- SNL is uniquely positioned to perform this work due to:
 - Personnel
 - Experience
 - Equipment



Synthesis/E-Chem



BRM Testing

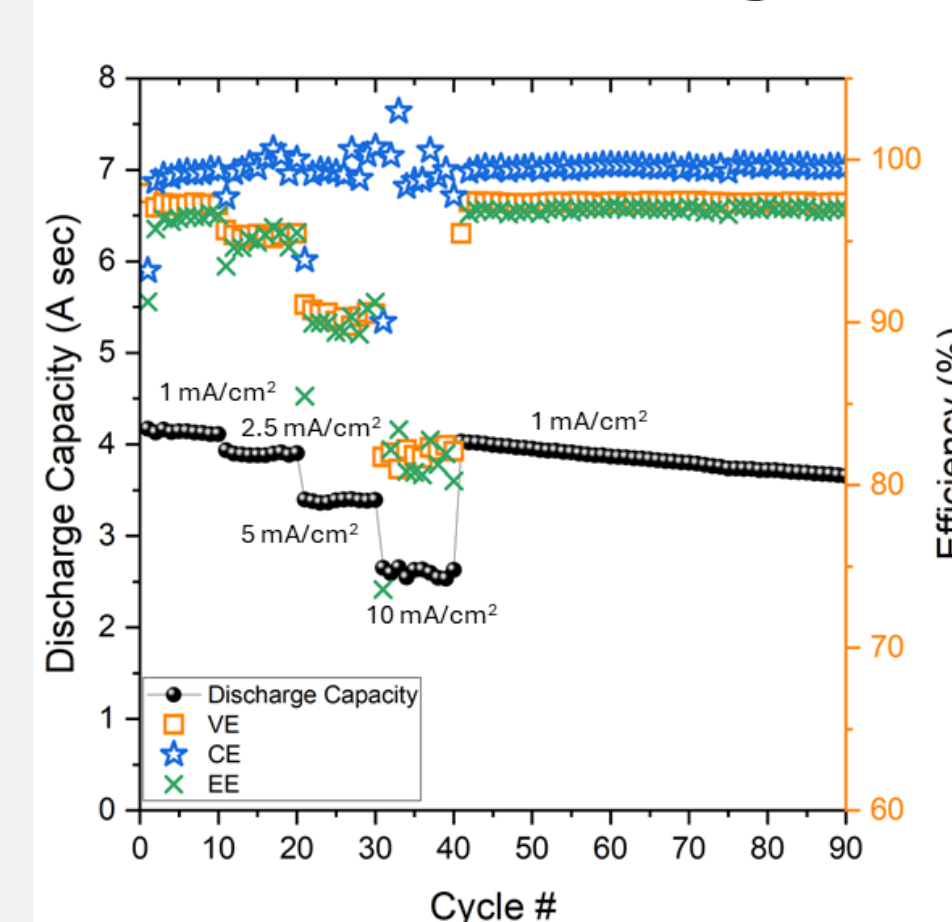


Fig. 1. General molecule scaffold & cyclic voltammograms (left) and battery cycling curves (right)

RESULTS

The key to high solubility & exceptional cell voltage lies in the way the redox species are linked together

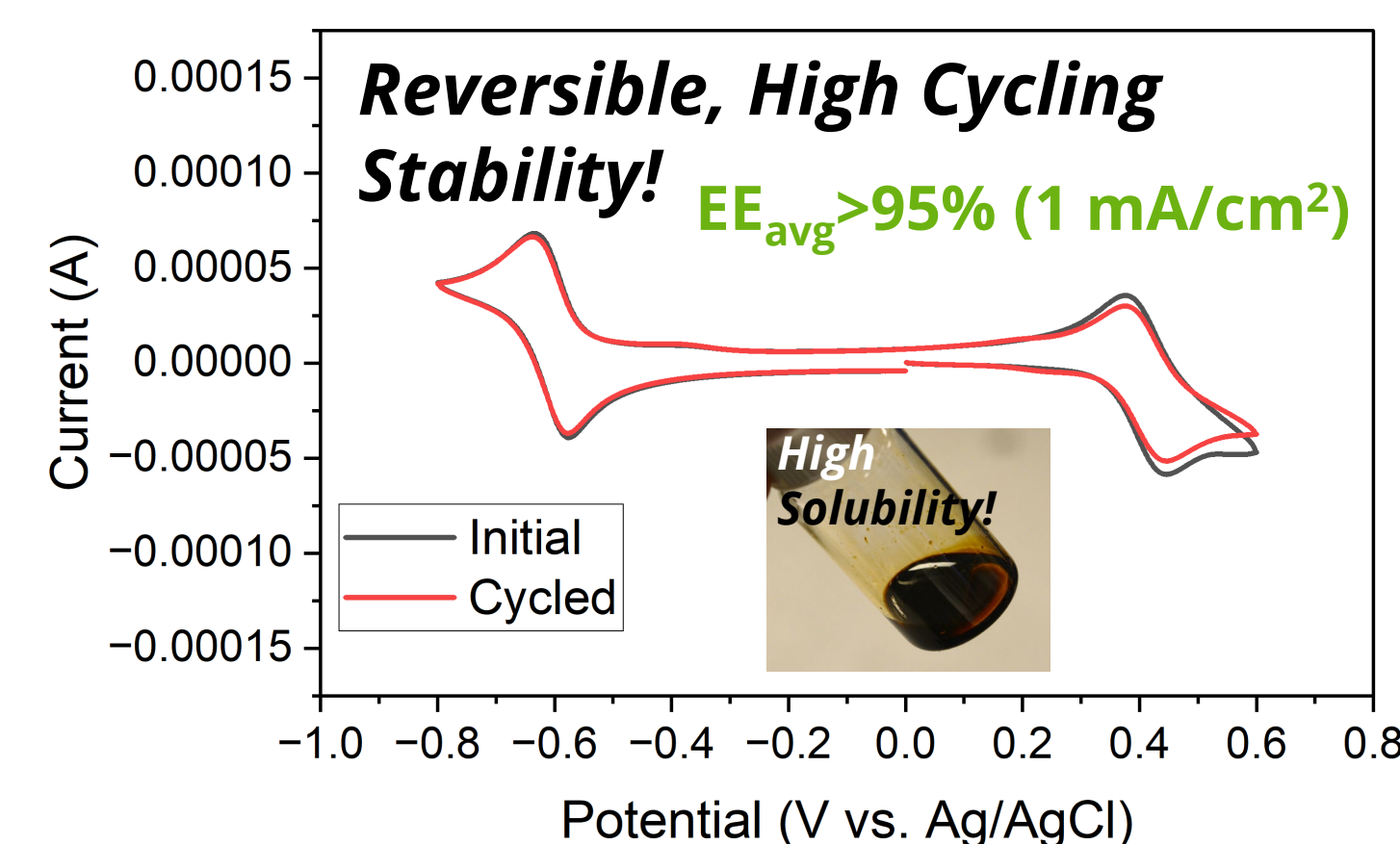


Table 1. Comparison of SNL BRM to literature-reported BRM

Parameter	[1] BRM	SNL BRM
Water Solubility (M)	1.2	>2 ✓
Cell Voltage (V)	0.7	1.04 ✓
Capacity fade (%/cycle) @ 10 mA/cm²	0.00625	0.00024 ✓

Fig. 2. Cyclic voltammograms of BRM before and after cycling, inset shows highly concentrated (>2M) BRM solution

CONCLUSIONS & IMPACT

Our BRM possesses the exceptional quality of the gold standard all-Vanadium FB design (**symmetric** + **highly stable**) with the added benefits of:

- Neutral pH electrolyte
- Earth-abundant active material
- Less temperature sensitivity

A lower cost energy storage device will have tremendous impact on multiple industries.

Technical advance filed: TAQ1308

FUTURE DIRECTIONS

Future work will include:

- Optimization of BRMs in aqueous flow batteries
- Establishing protocols for widening the voltage window closer to that of all-Vanadium

References

[1] Zhu, Y., et al. (2019). Enhanced cyclability of organic redox flow batteries enabled by an artificial bipolar molecule in neutral aqueous electrolyte. *Journal of power sources*, 417, 83-89.

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